

Facts & Figures

Company headquarters:	Essen, Germany
Business Areas:	Chemicals, Energy and Real Estate
Workforce:	Approx. 41,000 (as of 2008)
Locations:	Production plants in 28 countries, activities all around the world
Sales 2008:	€15.9 billion
EBIT 2008:	€1.3 billion
Research & development	<ul style="list-style-type: none"> • Expenditure in 2008: €311 million • Over 2,300 R&D staff at more than 35 locations around the world • Around 350 partnerships with universities and institutions the world over • More than 20,000 patents and pending patents • Some 7,500 trademarks either registered or applied for

North America

Evonik is one of the world's leading Specialty Chemicals Businesses with a market-oriented organization that is increasing its presence in emerging markets.

In North America, Evonik's Specialty Chemicals Business has 32 plants in the United States, 6 plants in Canada, 5 in Mexico and employs approximately 3,500 people.

Evonik's Chemicals Business is divided into six business units:

Industrial Chemicals Business - Supplies products to customers in the agrochemicals, chemicals, plastics, and paper industries for high-quality end-use applications.

Inorganic Materials Business - Supplies filler systems based on carbon blacks, precipitated silica and rubber silanes to the rubber and tire industry.

Consumer Specialties Business - Supplies chemicals to the consumer goods industry to use in cleaning agents, and to the personal care sector for hygiene products. Specialty surfactants are used in the cosmetics industry to impart special properties to creams and lotions, sunscreens and hair conditioners.

Health and Nutrition Business - Manufactures and markets essential amino acids for animal nutrition, as well as active ingredients for the pharmaceuticals industry and catalysts.

Coatings and Additives Business - Produces functional polymers and high-quality monomer specialties for the paints and coatings, adhesives and sealants industries. Functional polymers are also used as oil additives and for pharmaceutical applications.

Performance Polymers Business - Manufactures and markets a wide range of advanced materials and its applications technology expertise is highly valued in the market. Focal areas of application are the automotive and construction sectors as well as aircraft construction.